

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising:

a sheet of flexible material having a first side surface, a second side surface, an outer perimeter, a thickness defined by the distance between the first side surface and the second side surface and an internal orifice defining an inner perimeter dimensioned to receive the unit, the first side surface and second surface having edges a first surface and a second surface each of which extending from ~~disposed between~~ the inner perimeter to ~~and~~ the outer perimeter of the sheet, wherein the sheet of flexible material comprises at least one material with a self-adhesive surface skin formed by extrusion; and

at least one lip with a height greater than the thickness of the sheet of flexible material disposed on ~~at least one edge~~ the first surface of the first side surface and extending perpendicular thereto, wherein the second surface ~~at least one of edge~~ of the first side surface comprises no lip.

2. (previously presented) The seal according to claim 1, which consists of various coextruded materials with different hardnesses.

3. (previously presented) The seal according to claim 1, which consists at least partially of

cellular EPDM.

4. (withdrawn) Method of manufacturing a seal according to claim 1, which method consists of producing a strip by extrusion, cutting it into sheets with a dimension equal to that of the seal and cutting out the said internal orifice.
5. (withdrawn) Method according to Claim 4, wherein the cutting into sheets and the cutting of the said orifice are simultaneous.
6. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising:

a sheet of flexible material having a first side surface, a second side surface, an outer perimeter, a thickness defined by the distance between the first side surface and the second side surface and an internal orifice defining an inner perimeter dimensioned to receive the unit, the first side surface and second side surface having edges a first surface and a second surface each of which extending from disposed between the inner perimeter to and the outer perimeter of the sheet, wherein the sheet of flexible material comprises at least one material with a self-adhesive surface skin formed by extrusion; and

at least two lips each having with a height greater than the thickness of the sheet of flexible material and being disposed on the first surface at least one edge of the first side surface and extending perpendicular thereto, wherein the second surface at least one edge of the first side surface comprises no lip.

7. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising

a sheet of flexible material having a first side surface, a second side surface, an outer perimeter, a thickness defined by the distance between the first side surface and the second side surface and an internal orifice defining an inner perimeter dimensioned to receive the unit, the first side surface ~~and second surface~~ having edges a first surface and a second surface each of which extending from ~~disposed between~~ the inner perimeter to ~~and~~ the outer perimeter of the sheet, wherein the sheet of flexible material comprises at least one material with a self-adhesive surface skin formed by extrusion; and

a lip with a height greater than the thickness of the sheet of flexible material and perpendicular thereto, wherein a junction between said lip and said sheet of flexible material is substantially perpendicular to the plane of the seal, and

wherein said lip comprises a material of a different hardness than that of said sheet of flexible material and one of the first and second surfaces ~~at least one edge~~ of the first side surface comprises no lip.

8. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising

a sheet of flexible material having a first side surface, a second side surface, an outer perimeter, a thickness defined by the distance between the first side surface and the

second side surface and an internal orifice defining an inner perimeter dimensioned to receive the unit, the first side surface and second surface having edges a first surface and a second surface each of which extending from disposed between the inner perimeter to and the outer perimeter of the sheet, wherein the sheet of flexible material comprises at least one material with a self-adhesive surface skin formed by extrusion; and

a lip with a height greater than the thickness of the sheet of flexible material and perpendicular thereto, wherein the lip is located along only the first surface of the first side a portion of a perimeter of the sheet of flexible material and at least a portion of the perimeter of the sheet comprises no lip.